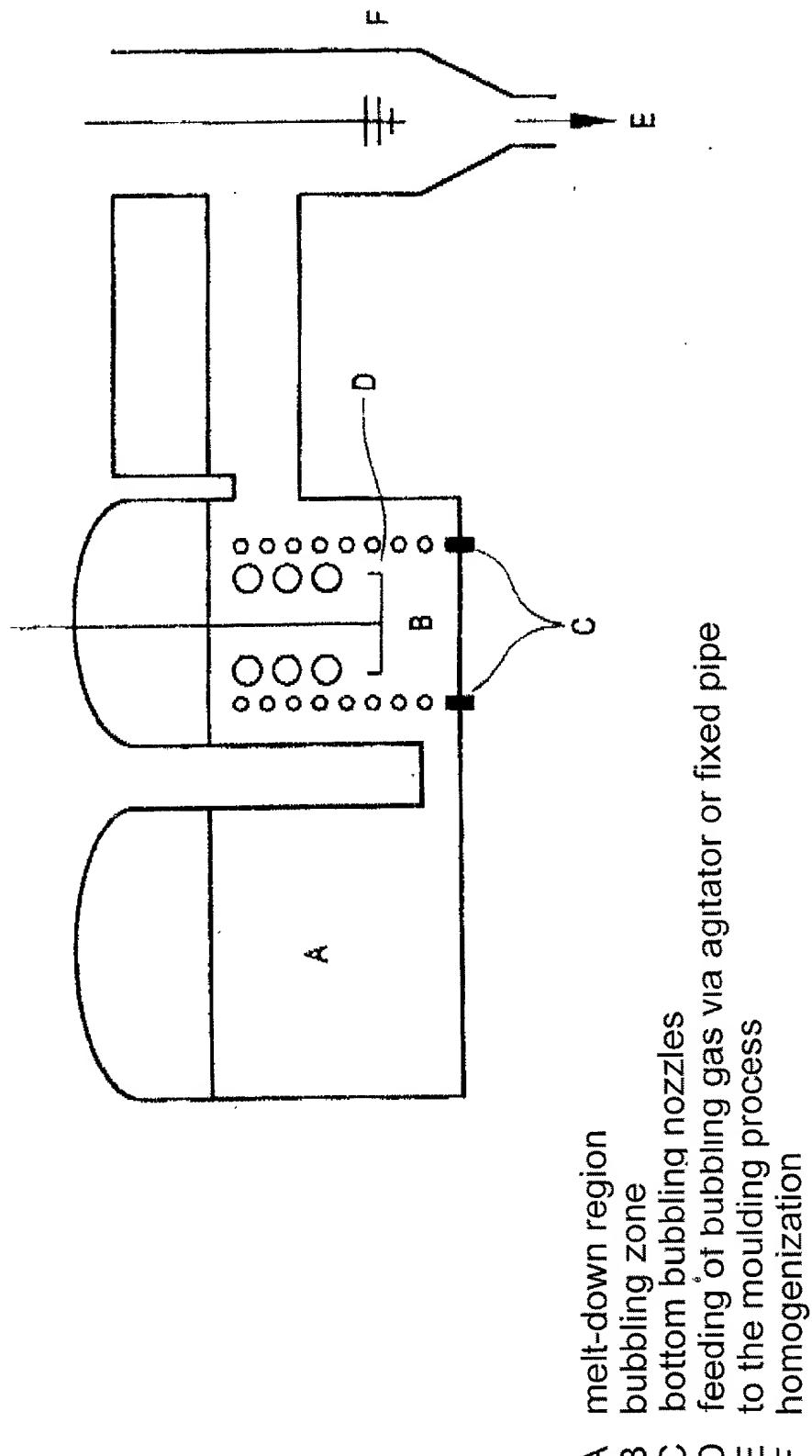


Fig.1



- A melt-down region
- B bubbling zone
- C bottom bubbling nozzles
- D feeding of bubbling gas via agitator or fixed pipe to the moulding process
- E to the moulding process
- F homogenization

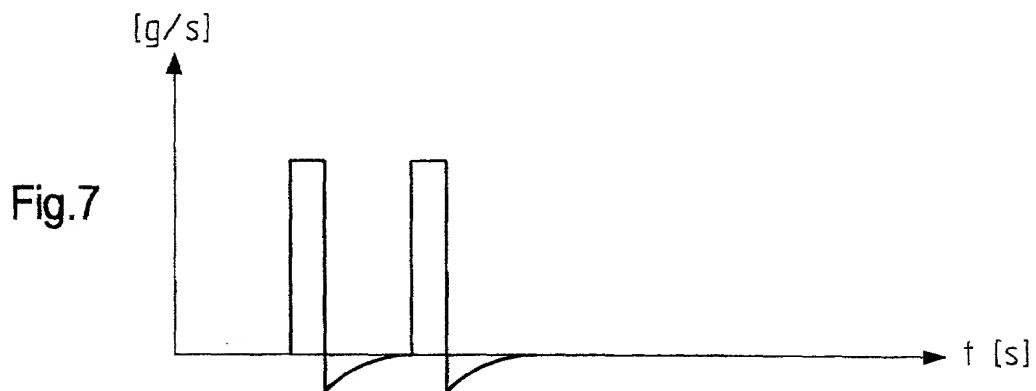
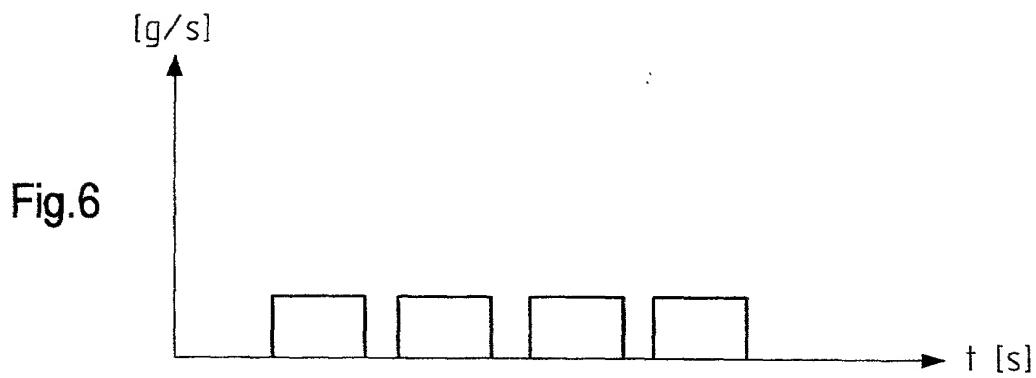
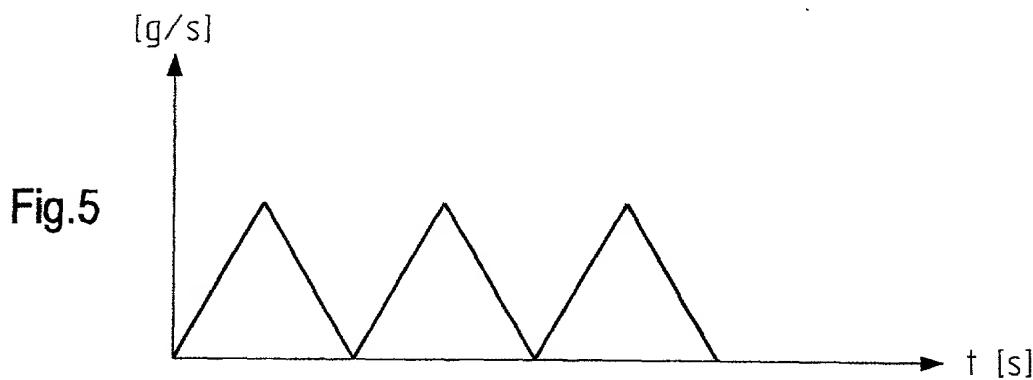
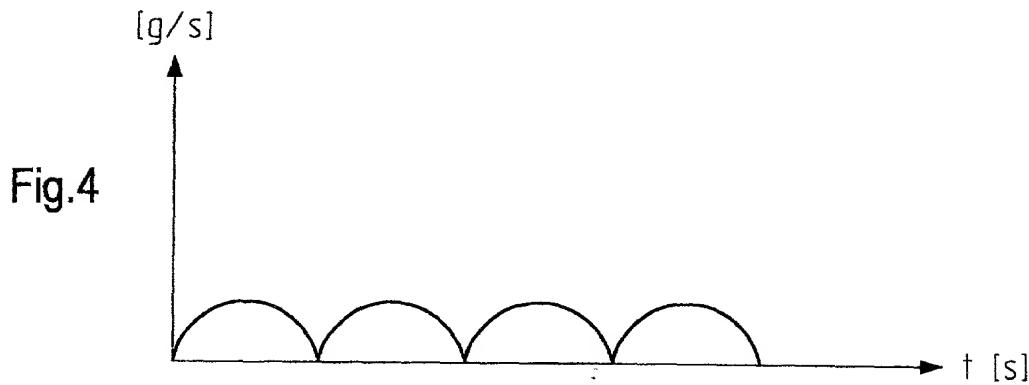


Fig.2a

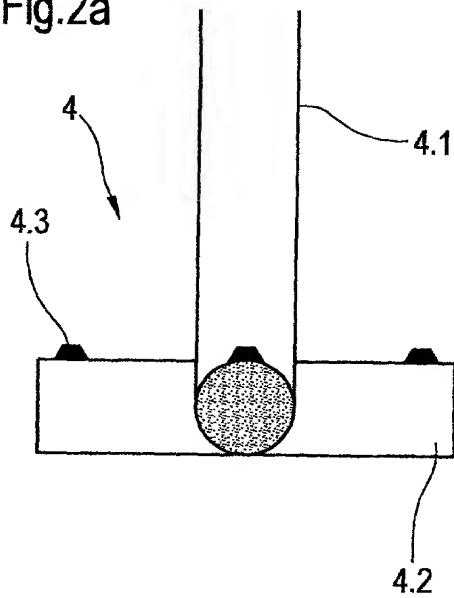


Fig.2b

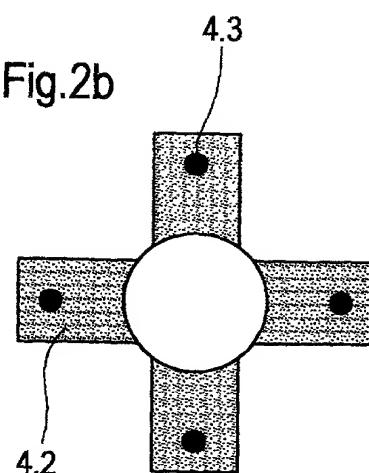


Fig.3

